

Best Technology Co., LTD

# SMT Assembly Machine Equipment Advantage & Function








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# SMT Pick & Place Machine In Our SMT Line



## SMT Assembly Machine List & Capability (H) In Best Technology

SMT Machine	Brand	P/N	Applicable Product	Daily Capability (24H)
	YAMAHA	YSM20	BA: Normal PCBA QA: Automotive product YA: Medical product HA: Aerospace product	95000point/H
	YAMAHA	YSM10	BA: Normal PCBA QA: Automotive product YA: Medical product HA: Aerospace product	46000point/H
	JUKI	FX-3RAL	BA: Normal PCBA QA: Automotive product YA: Medical product HA: Aerospace product	90000point/H
	JUKI	KE-3020VAL	BA: Normal PCBA QA: Automotive product YA: Medical product HA: Aerospace product	23500point/H
	JUKI	KE-3010AL	BA: Normal PCBA QA: Automotive product YA: Medical product HA: Aerospace product	23500point/H

# SMT Pick & Place Machine Working Principle Introduce

## 1. SMT machine introduce

A pick & place machine, also known as a "Surface Mount System," is a device positioned after a dispensing machine or a stencil printer. It accurately positions surface mount components onto PCB pads by moving its installation head. This equipment is employed for achieving high-speed, high-precision component placement and stands as the most crucial and intricate machinery within the entire SMT manufacturing process.

## 2. Working principle

Its operational principles encompass key steps such as feeding and preparation, visual positioning, component alignment, component placement, soldering, as well as inspection and calibration. Advantages: high precision, be able to cater to a wide range of component sizes and shapes, including irregular components. Tape, tube, and trays package are also available.

## Basic Parameters

SMT Machine	YAMAHA YSM20R
Mount speed	0.0378s/point 95000point/H
Accuracy	+/-0.035mm
Component size	0201
Max. positioning	140
PCB size	L50*50 L810*490



SMT Assembly Machine Parameter

Operational Interface

# Operational Details



Debugging Before SMT



Component Outline Making

## Operational Details



Coordinate Correction



FAI Confirmation



# Operational Details



SMT Placement Table

The image shows an SMT换料记录表 (SMT Component Change Record Table) with columns for date, work order, machine ID, station, material, quantity, and operator. The table is filled with handwritten data.

日期	工单	机台型号	站位	物料	数量	换料时间	操作员	技术员	材料时间	记录员	备注
4-7	BA230097A019B_R_20	3010	S3	140-RED	200	08:00	AKK/B		1:00	AKK/B	15000
4-7	BA230097A019B_R_20	3010	S3	140-WHITE	100	09:00	AKK/B		1:00	AKK/B	15000
4-9	BA230097A019B_R_20	3010	F00	0302-10F-10v	1000	12:30	AKK/B		1:00	AKK/B	15000

Component Change Record